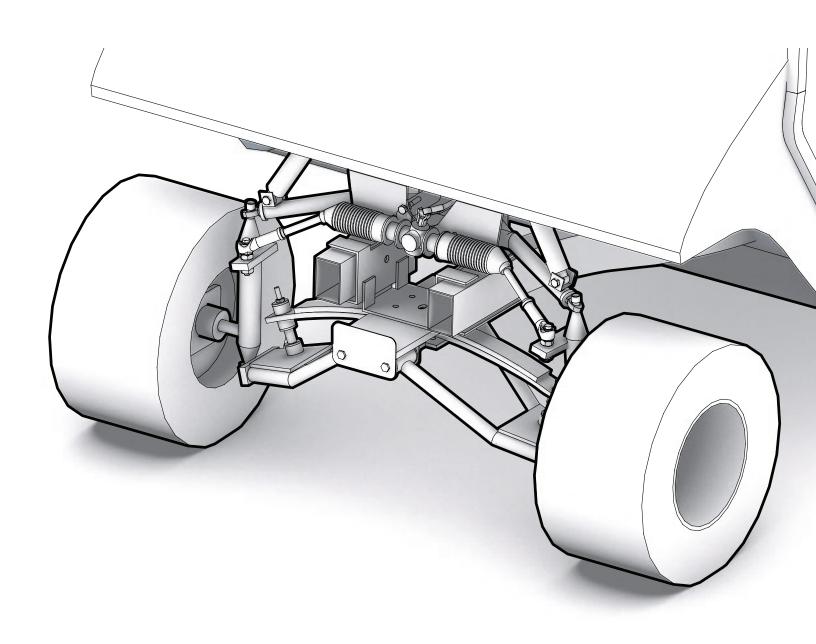


instruction manual

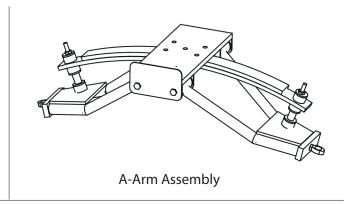


### **Parts List**

Front Suspension (3", 4", & 6" A-ARM) Steps 1 - 12



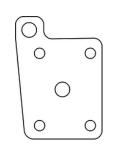




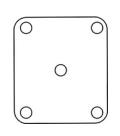
Rear Suspension (4" & 6" A-ARM) Steps 13.a - 20.a



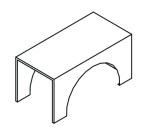
U-Bolt (4)



6-hole Shock Plate (2)

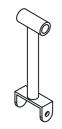


5-hole Bottom Plate (2)

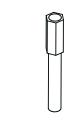


Axle Seat (2)

#### Rear Suspension (3" A-ARM) Steps 13.b - 20.b



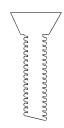
Shackle Extention (2)



Shock Thread Extension (2)

#### Nuts & Bolts (3", 4", & 6" A-ARM)

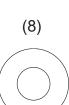
Allen Bolt [1/4" head] 1/2" x 1 - 1/2" (4)



Patch Bolt 13mm x 1 -1/2" (4)



3/8" Washer



3/8" Nyloc Nut





Parts not shown in proportion.

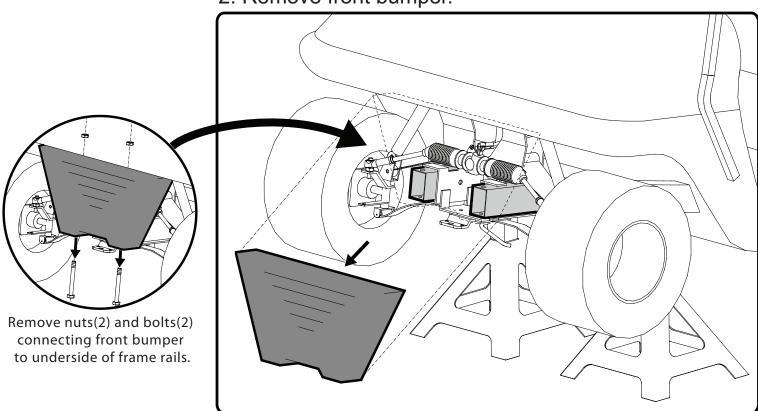
# Installation Front end disassembly

1. Raise cart and support frame.

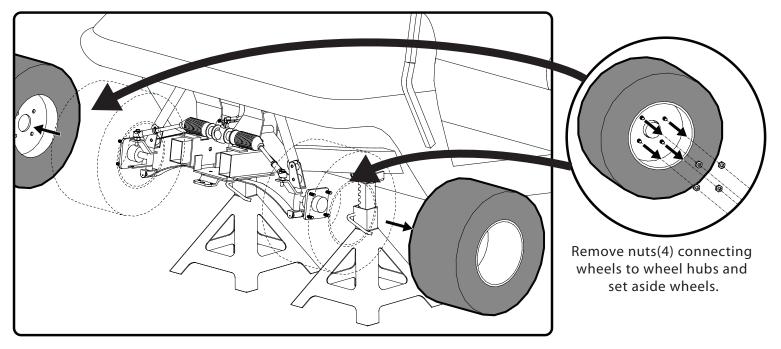
(worms eye view)

Support front frame rails with jack stands and raise until front wheels clear the ground.

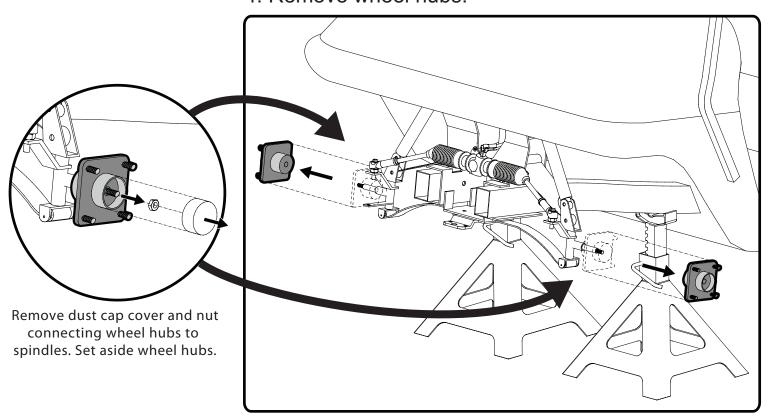
2. Remove front bumper.

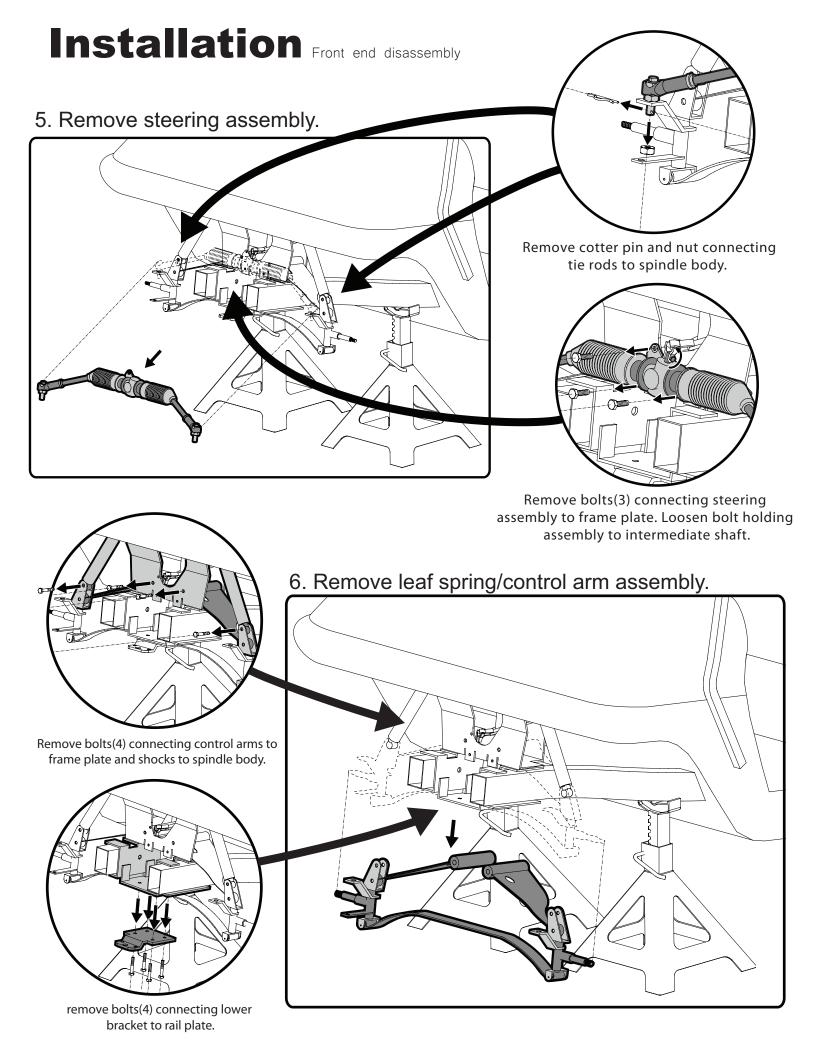


#### 3. Remove wheels.



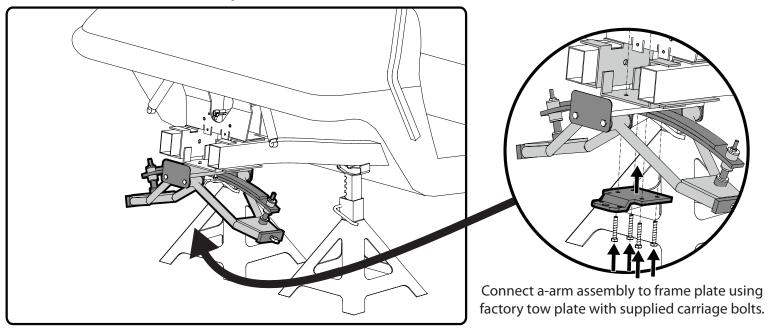
#### 4. Remove wheel hubs.



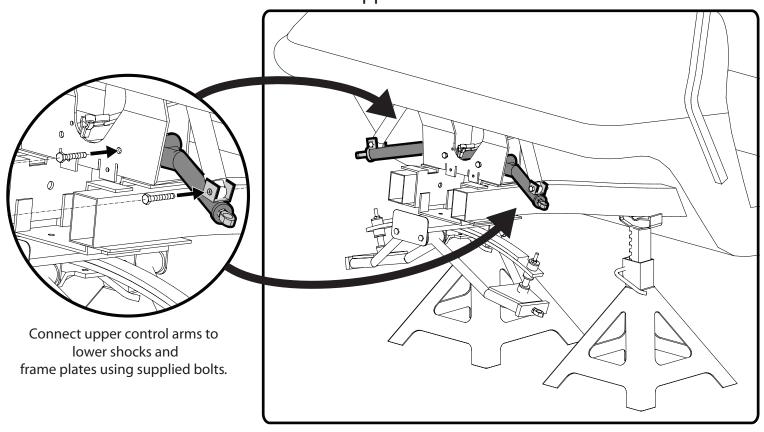


# Installation Front end assembly

#### 7.Install A-arm assembly.

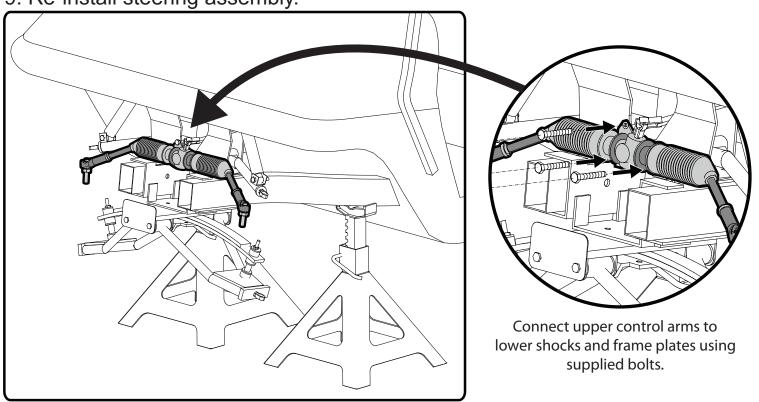


#### 8. Install upper control arms.

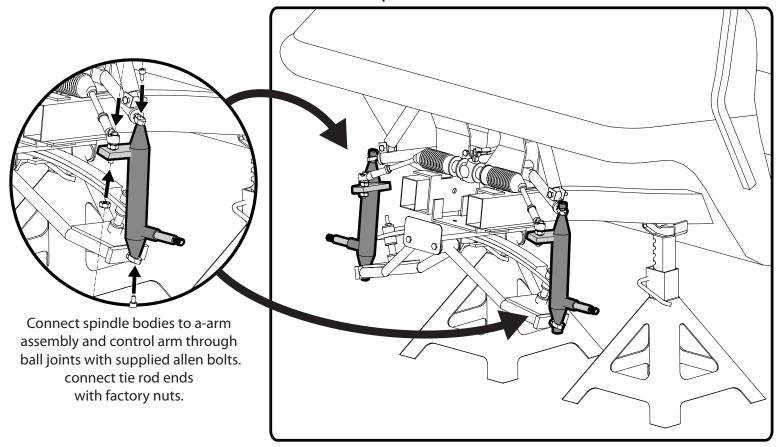


# Installation Front end assembly

#### 9. Re-install steering assembly.

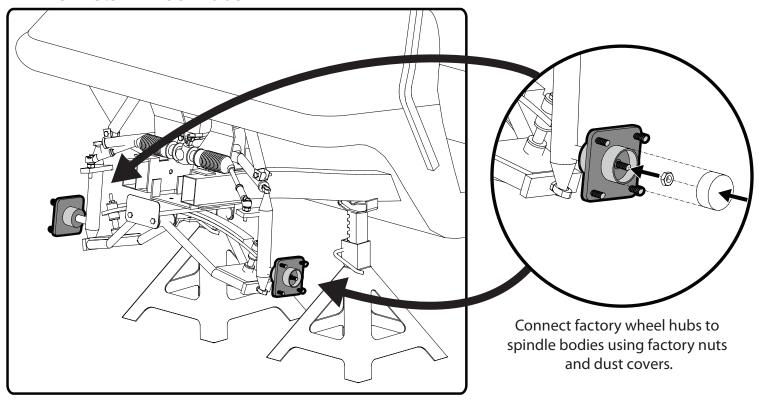




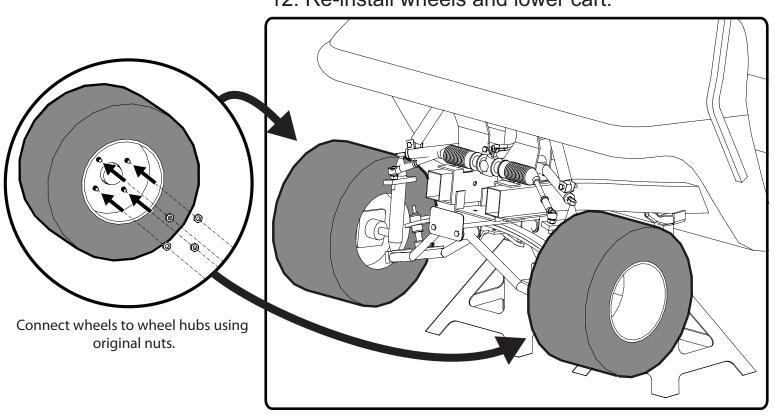


# Installation Front end assembly

#### 11. Re-install wheel hubs.

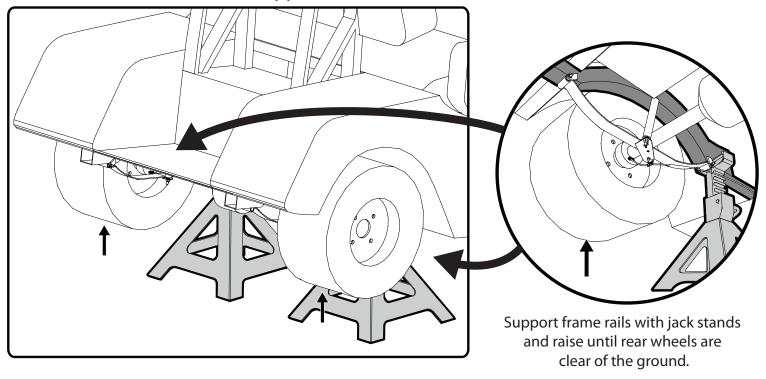


#### 12. Re-install wheels and lower cart.

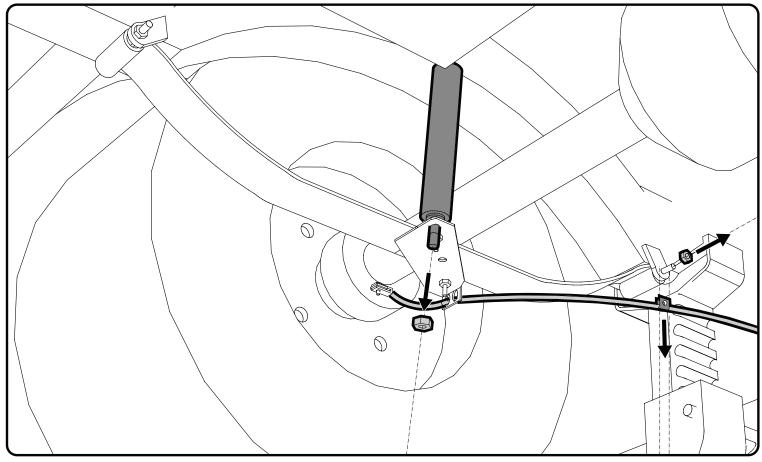


### 4" & 6" A-ARM

#### 13.a. Raise rear end and support frame.



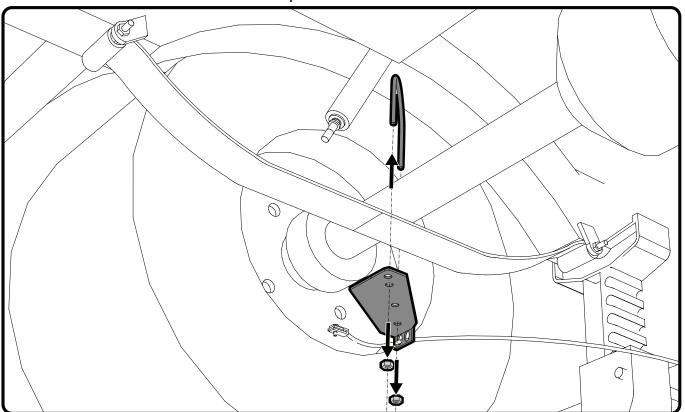
#### 14.a. Disconnect shocks and cables.



Remove bolt connecting shock to factory shock-plate. Remove bolt connecting brake cable clip to frame.

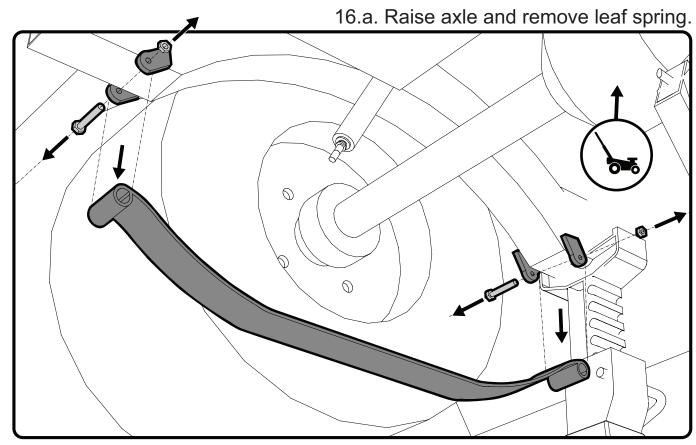
4" & 6" A-ARM

15.a. Remove U-bolt and shock plate.



Remove nuts connecting u-bolt to shock mount plate, and remove u-bolt and shock mount plate.

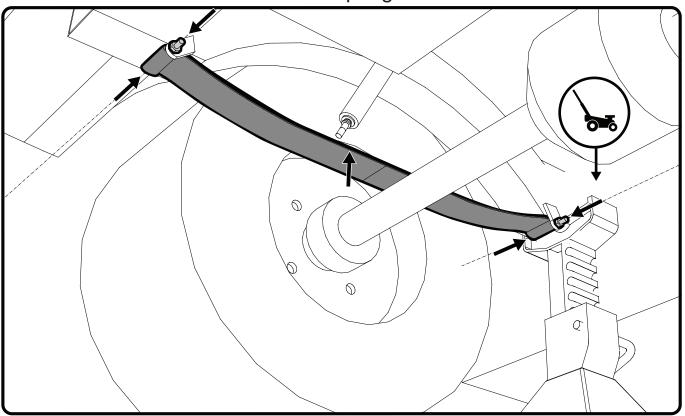
<u>DO NOT</u> remove brake cable from shock plate.



Use a floor jack to raise axle off of leaf spring. Remove bolts connecting leaf springs to frame rails. Remove leaf spring.

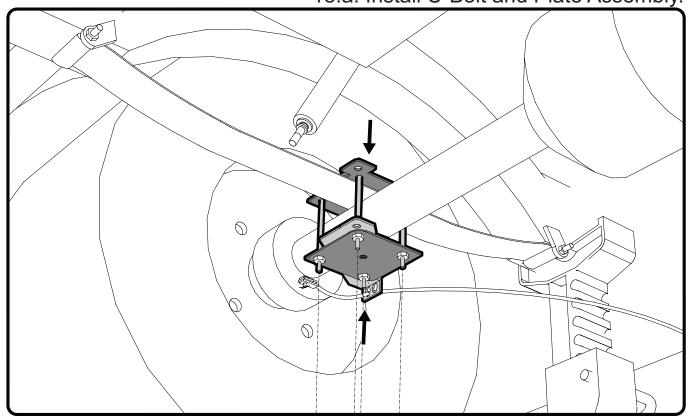
### 4" & 6" A-ARM

17.a. Lower axle and re-install leaf spring.



Lower axle on floor jack. Re-bolt leaf spring to frame, positioned above the axle.

18.a. Install U-Bolt and Plate Assembly.



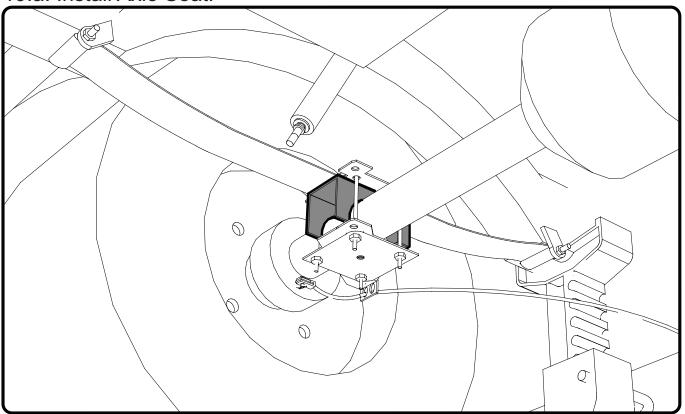
Install new U-bolts(2) and new 6-hole shock mount plate on top of leaf spring.

Install original shock mount/brake cable plate and new bottom 5-hole plate onto U-bolts.

Start nuts on U-bolts, but <u>DO NOT</u> tighten until next step.

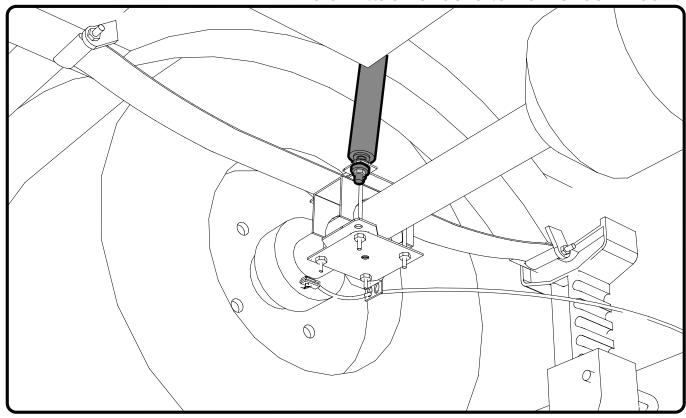
### 4" & 6" A-ARM

#### 19.a. Install Axle Seat.



Install axle seat between axle and leaf spring and tighten u-bolt nuts to secure assembly. Repeat steps 14.a -19.a for the opposite side of the axle.

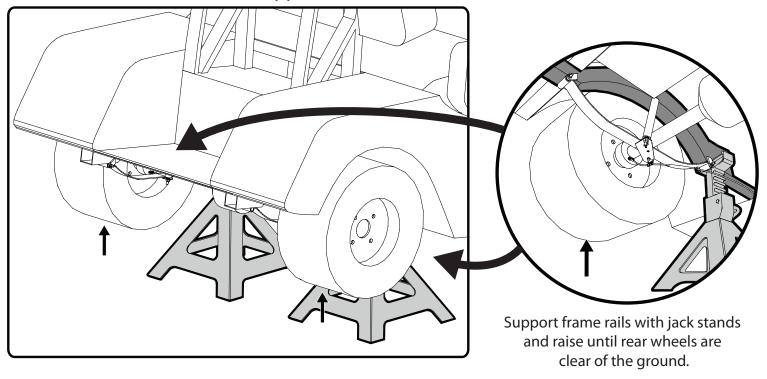
#### 20.a. Attach shocks to new shock mount.



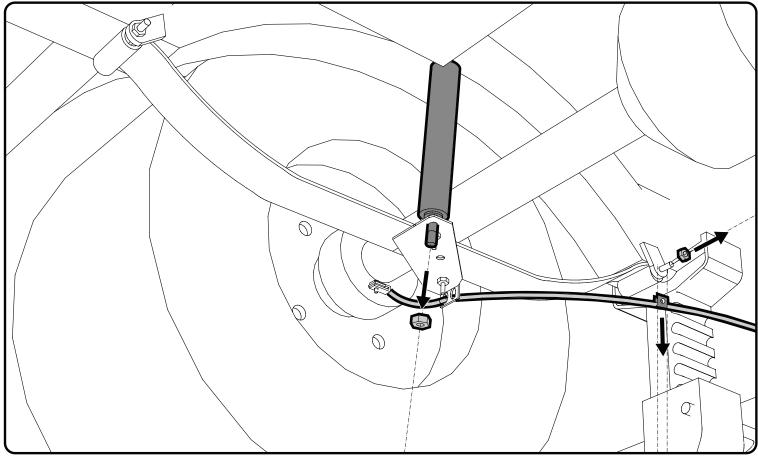
AFTER repeating steps 14.a -19.a for both sides of the axle, re-attach shocks to new shock mount plates. Lower cart and enjoy!

### **3" A-ARM**

#### 13.b. Raise rear end and support frame.



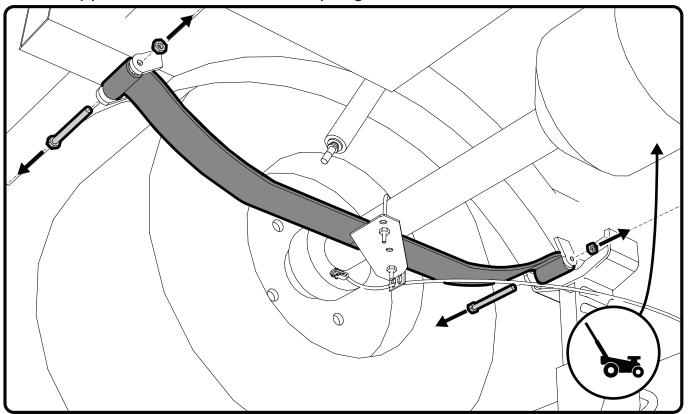
#### 14.b. Disconnect shocks and cables.



Remove bolt connecting shock to factory shock-plate. Remove bolt connecting brake cable clip to frame.

### 3" A-ARM

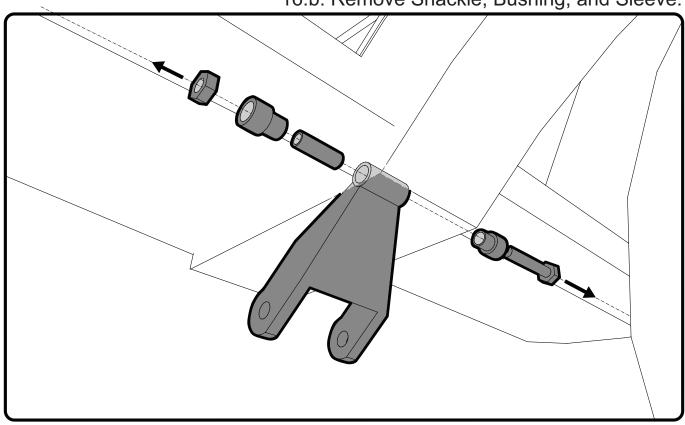
15.b. Support axle and unbolt leaf spring.



Use a floor jack to support axle to remove tension from leaf spring.

Remove bolts connecting leaf spring to frame rail.

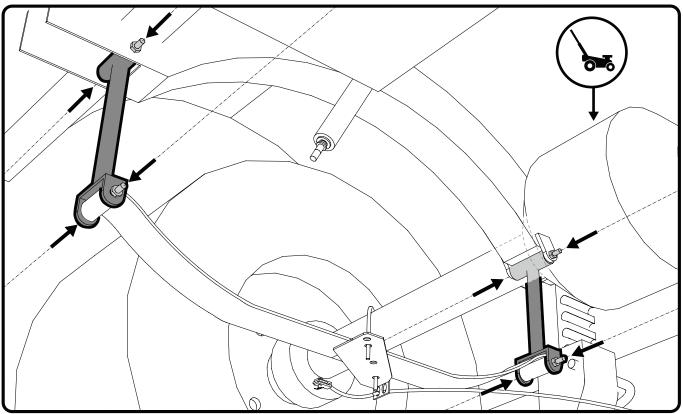
16.b. Remove Shackle, Bushing, and Sleeve.



Unbolt shackle from frame. Remove bushing and sleeve and save for next step.

### 3" A-ARM

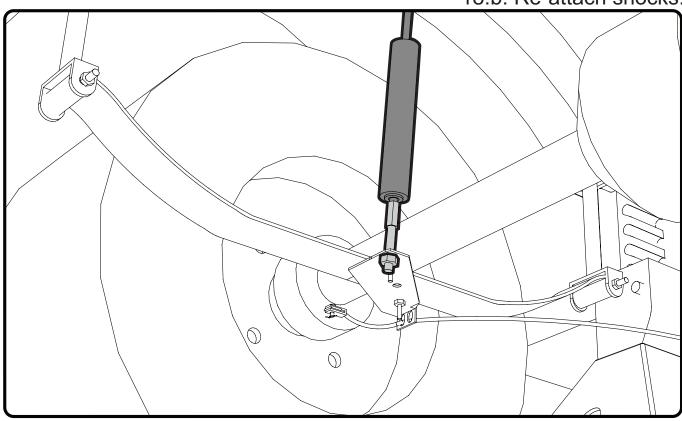
#### 17.b. Lower axle and install shackle extensions.



Lower axle on floor jack untill there is enough clearance for shackle extensions. Attach shackle extensions to frame using factory hardware. Attach shackle extensions to leaf spring using factory hardware.

Repeat steps 14.b -17.b for other side.

18.b. Re-attach shocks.



AFTER repeating steps 14.b - 17.b for both sides of the axle, Attach shocks thread extentions to shocks. Re-attach shocks to shock plate. Lower cart and enjoy!