

# Installation Instructions PRECEDENT LONG TRAVEL



Proudly made in the U.S.A.

**STEP 1**Remove all of OEM front suspension.



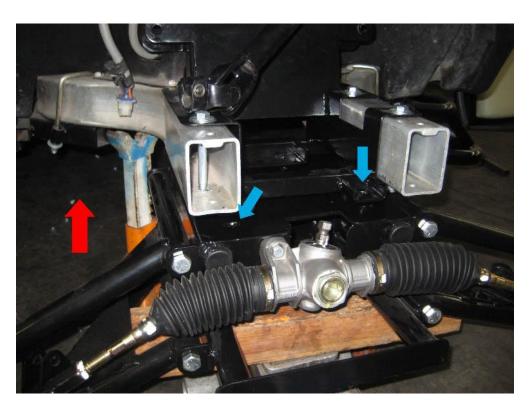
**STEP 2**Slide the new tower over frame rails. Be sure to line up the holes. Push bolts down through tower and frame rails.





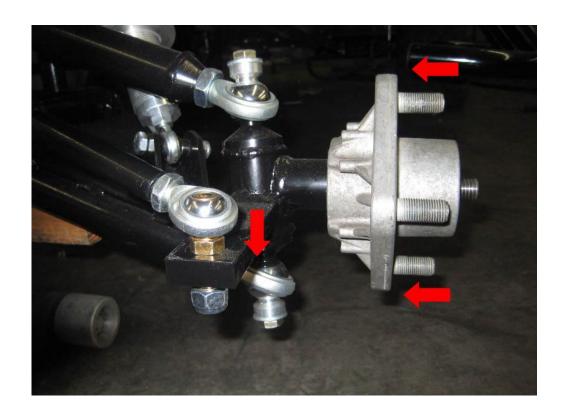
## STEP 3

Place carrier under carrier mount installed in step 2. Line up the holes, and use two 1"x3/8" bolts to fasten them together, but DO NOT TIGHTEN YET.



#### STEP 4

Go back and tighten all nylocs, on carrier and carrier mounts.

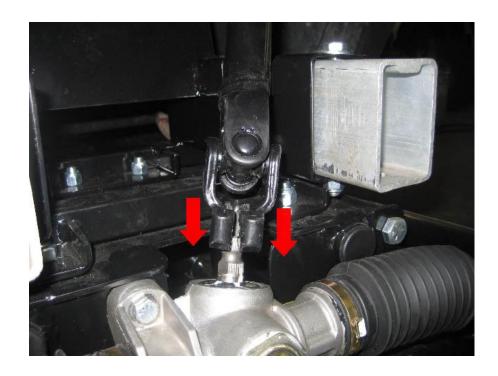


## STEP 5

Place tie rod ball joint into spindle arm and tighten down 7/16" nyloc. Repeat this step for the opposite side.

### STEP 6

Place OEM hum over new spindle. Repeat this step for opposite side.



STEP 7

Take the new steering linkage and replace the OEM one, connecting the skinny end onto your steering rack and the opposite end at the end o the steering column. Tighten both bolts.



NOTE: Remember to install shocks on left and right sides.

**STEP 8** Place step pan under carrier and push 4 - 1"x3/8" bolts up through bottom.

